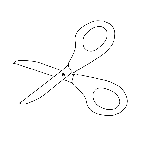
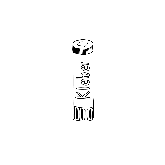
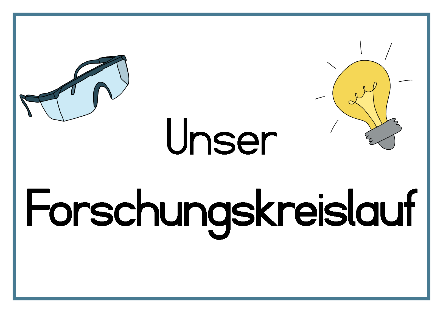
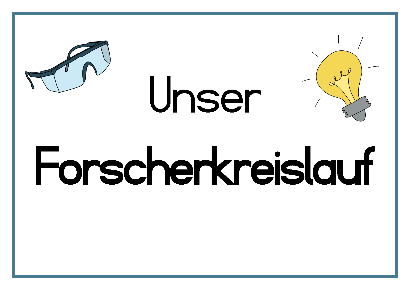
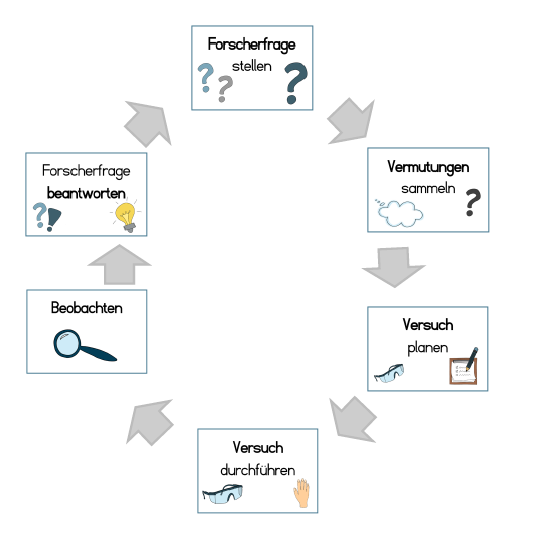
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Schneide die Phasen des Forschungskreislaufes aus. 



Klebe sie an die richtige Stelle.